

# Ford Door and Window Seal Installation Instructions

Tools Needed: Needle nosed pliers, Philips #2, #3 screwdriver/drill, 90° screwdriver, 10 mm, 13mm wrench/ratchet driver, awl, punch, (16 screws included)

## Door Seal Removal:

The door seals need to have screws removed holding on corners of seals. Some of these screws can be hard to access and/or rusted and extremely hard to remove when door is on cab.

Option A: Take doors off hinges with 13mm wrench/socket and apply new seals on table top.

Option B: Use 90° screwdriver to remove screws and use sharp chisel and hammer out screw heads if screws are not able to break free. Apply new seals on door while mounted to cab. *On left door, some models may be equipped with an additional bracket covering one of the corner screws. This bracket pushes dome light switch. If not removing doors, make sure you remove top bolt and loosen bottom bolt, then swing out of way.*

1. After removing corner seal screws pull off old door seal. Use needle nosed pliers to pull out push pins, throw away. If any push pins broke off inside door frame, make sure you drill out hole or poke push pin through hole and out of the way.
2. Use a degreaser and wipe down surface where seal was located thoroughly.

## Door Seal Installation:

1. Be sure to use the proper seal for each door.
2. Dry fit seal around perimeter and get familiar where seal will be applied. Note all sharp bends have a rubber piece assembled onto edge to hold corner into place.
3. Get corners lined up and insert screws into place in each corner. May need awl to line up and locate properly.
4. After all corners are screwed into place, start working around the perimeter of the door and pushing in firmly on push pin and making sure it is pushed all the way into place. If any push pins fall out of seal while applying, use needle nosed pliers and reinsert them.

## Window Seal Removal:

1. Remove side window latch cylinders with 10mm wrench and #3 Phillips bit. Swing window all the way out and remove. No need to remove hinge screws.
2. The best way to remove rear window is to unhook latches inside cab and swing window all the way out and take down. Do not try to remove hinge screws, they will strip out.
3. Pull off old seal and pull out push pins.
4. Wipe down surfaces with strong grease cleaner.

## Window Seal Installation

1. This seal will be applied with adhesive strip against cab.
2. Start seal on top and make sure to only peel off adhesive a few inches at a time. Remove a few inches and firmly apply. Do not take off all adhesive strips and start applying. This seal is made to size, any stretching of seal will cause seal to not fit properly.

## Rear Window Sliding Seal Installation:

1. After rear window is removed from cab, locate where window frame is fused together (on right side of window) use a #2 phillips screwdriver and carefully remove 4 small screws (do not strip out). Slide the glass to the right side and stretch apart the window frame to allow window to come out of track.
2. Clean out pile seal out of track with a screwdriver and grease cleaner. Also, force out the other seal on back side.
3. After surfaces are cleaned apply new seal into groove removing tape a few inches at a time and firmly applying it into groove with a narrow blunt punch. Slide other seal into groove on back side.

Re-install all doors and windows once all seals are in place.